FEATURES
The FZ70S is the most powerful 4 cycle engine of its size and was developed for sport flying as well as power demanding acrobatics.

- Supercharged system
- Fuel injected
- Regulated and pressurized fuel system
- Muffler

The pressurized fuel and injection system makes throttle response superior and is unaffected by tank level.

GLOW PLUG
Select the most appropriate plug from those designed specifically for 4 cycle engines. Glow plug selection greatly affects the maximum engine output and low idle. We recommend the YS #4.

INSTALLATION
1. Connect the engine to the tank as shown in Fig. 1. Ensure high pressure is applied to the tank, tighten all connections carefully. Care must be taken to prevent pressure leakage due to under tightening of the check valve or by kinking the fuel lines.
2. Always use a fuel filter. We recommend the YS fuel filter.
3. Match the direction of the check valve arrow with the arrow facing towards the tank.

PROPELLER INSTALLATION
Due to the high torque of the FZ70S engine, we have equipped it with a double lock system for safety.
1. Mount the propeller and tighten the rear nut. Next, tighten the front nut as shown in Fig. 1.
2. Select a good quality propeller that will turn in the 9,000 to 12,000 rpm range. We recommend sizes 12x8, 13x7.

START UP
1. Open the low speed needle to 1 turns from the fully closed position.
2. When the engine is started, open the throttle gradually. Next, find the peak position (highest RPM) by adjusting the needle valve. Then, the needle valve should be opened approximately 1/8 of a turn from full RPM to achieve best performance. The engine may stop if the throttle is opened to full immediately after starting. Wait until the engine temperature rises and then open the throttle slowly.
3. For flying, it is advisable to use a slightly richer mixture setting. By using a richer mixture, the engine temperature is maintained and RPM stability improves.

LOW SPEED ADJUSTMENT
1. Adjustment of high speed is done by the carburetor needle valve. When the needle valve is turned clockwise, the mixture is leaner. When it is turned counterclockwise, the mixture is richer. A good starting position for the high speed needle valve is 2 turns open from the fully closed position.
2. When the engine is started, open the throttle gradually. Next, find the peak position (highest RPM) by adjusting the needle valve. Then, the needle valve should be opened approximately 1/8 of a turn from full RPM to achieve best performance. The engine may stop if the throttle is opened to full immediately after starting. Wait until the engine temperature rises and then open the throttle slowly.
3. For flying, it is advisable to use a slightly richer mixture setting. By using a richer mixture, the engine temperature is maintained and RPM stability improves.

BREAK IN
To maximize engine performance and increase durability, please follow this break-in procedure:

1. Use the same size (or slightly smaller) propeller than you intend to use in flying.
2. Use a good quality fuel which contains 15-30% nitromethane and oil content of 20-24%. Synthetic or castor oil can be used, or a combination of synthetic and castor.

3. The needle valve should be set so that the engine is running at a rich setting. Run the engine approximately 20 minutes with this setting.
4. Mount the engine to the model and fly ten times with this setting. This concludes the break-in procedure. It is advisable to always use a slightly rich setting to keep the moving parts lubricated, even after the break-in period.

HIGH SPEED ADJUSTMENT
1. Adjustment of high speed is done by the carburetor needle valve. When the needle valve is turned clockwise, the mixture is leaner. When it is turned counterclockwise, the mixture is richer. A good starting position for the high speed needle valve is 2 turns open from the fully closed position.
2. When the engine is started, open the throttle gradually. Next, find the peak position (highest RPM) by adjusting the needle valve. Then, the needle valve should be opened approximately 1/8 of a turn from full RPM to achieve best performance. The engine may stop if the throttle is opened to full immediately after starting. Wait until the engine temperature rises and then open the throttle slowly.
3. For flying, it is advisable to use a slightly richer mixture setting. By using a richer mixture, the engine temperature is maintained and RPM stability improves.

SPECIFICATIONS

<table>
<thead>
<tr>
<th>Feature</th>
<th>Value</th>
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<tbody>
<tr>
<td>Bore</td>
<td>27.7mm</td>
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<tr>
<td>Stroke</td>
<td>19.0mm</td>
</tr>
<tr>
<td>Weight (engine)</td>
<td>455g</td>
</tr>
<tr>
<td>Weight (muffler)</td>
<td>33g</td>
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<tr>
<td>Practical RPM</td>
<td>2,000-15,000rpm</td>
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</tbody>
</table>

TAPPE T CLEARANCE ADJUSTMENT
1. Tappet clearance is factory preset. No adjustment is necessary until after 1 hour of operation (including break-in period).
2. Clearance adjustment should be done when the engine is cool.
3. The proper clearance setting should be at 0 - 0.1mm. The adjustment is achieved by loosening the locking nut (Fig. 2) and turning the adjusting screw. Tighten the locking nut after the adjustment is achieved. After the initial 1 hour adjustment, this procedure should be performed a few every 2 hours of use.

CAM GEAR TIMING ADJUSTMENT
If for some reason you have to disassemble your engine, please follow these important steps on reassembling the cam gear.
1. Remove the carburetor and backplate assembly. Notice the impression made on the crankshaft counterweight. Position it directly straight down or in line with the case outer seam line.
2. When reinstalling the cam gear, the side with a point mark should face the opening of the gear box. Note that it should also be mounted with the point mark located towards the top of the engine just below the cam followers.

DIAPHRAGM AND CHECK VALVE DISASSEMBLY
Diaphragm
1. Remove the adjustment screw of the valve, and then remove the inside valve and spring.
2. Clean the inside with alcohol or appropriate cleaner. Reassemble.
3. Screw in the regulator screw until flush with the diaphragm body.

Check valve
1. Open the valve by rotating the body counterclockwise.
2. Reassemble the check valve carefully.

IMPORTANT!
Silicone rubber is used in many parts of the YS engine. Use only glow fuel or methanol for cleaning. Gasoline and other volatile solutions will damage the silicone if used.
Strict quality control is implemented by our factory in all phases, from parts manufacturing to final assembly.

If performance deteriorates or a part fails within one year of purchase due to a manufacturing error, YS will repair or replace the engine at no charge. Warranty will not cover normal wear. Should the engine be modified, incorrectly assembled or abused, there will be a normal charge for parts and labor. The use of four cycle fuel due to low oil content will also void warranty.