**OPERATOR’S MANUAL**

**140Limited Supercharged (Part.No.YS0095)**

**SPECIFICATIONS**

<table>
<thead>
<tr>
<th>Item</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Bore</td>
<td>32mm</td>
</tr>
<tr>
<td>Stroke</td>
<td>29.0mm</td>
</tr>
<tr>
<td>Displacement</td>
<td>23cc</td>
</tr>
<tr>
<td>Weight</td>
<td>890g</td>
</tr>
<tr>
<td>Practical rpm</td>
<td>2,000 - 12,000rpm</td>
</tr>
</tbody>
</table>

**FEATURES**
The YS140 Limited was developed for the serious competitor in mind. As aircraft increases in size, so does the need for power. With a few modifications internally, YS was able to generate more power in the same 140 case. The YS 4 engines are so unique, almost every square inch is used in some way to produce power.

* Supercharged
* Fuel Injected
* Regulated and Pressurized Fuel System
* High and Low Speed Adjustments

**GLOW PLUG**
Select the most appropriate glow plug from those designed specifically for 4 cycle engines. Glow plug selection greatly affects the maximum engine output and low idle. If RPM’s decrease or stop when the booster cord is removed, replace the plug. We recommend The YS #4 or the OS Type F plug for maximum performance.

**INSTALLATION**
1. Connect the engine to the tank as shown in fig. 1. Since high pressure is applied to the tank, tighten all connections carefully. Care must be taken to prevent pressure leakage due to under tightening of the check valve or by kinking the fuel lines.
2. Always use a fuel filter. We recommend YS filter.
3. Match the direction of the check valve arrow in fig. 1, with the arrow facing towards the tank.

**PROPELLER INSTALLATION**
Due to the high torque of the 140 engine, we have equipped it with a double locknut system for safety.

1. Mount the propeller and tighten the rear nut. Next, tighten the front nut as shown in fig. 2. The rear nut has a offset shoulder so the front nut will secure itself to the rear nut.
2. Select a good quality propeller that will allow the engine to run at maximum speed between 8,000 to 9,000rpm range. We recommend sizes 14x14,(15x12 through 14),(16x11 through 14).

**START UP**
1. Remove tube A from the check valve. (CAUTION) Tank pressure must be release first before tube B is opened. Remove tube B and begin to fill fuel tank.
2. Open the high speed needle 2 1/2 turns from the closed position.
3. Open the throttle fully and slowly, turn the propeller 10 times. This will prime the engine and pressurized the fuel tank.
4. Close the throttle to the idle position and connect the glow driver. Run engine at this setting for approximately 20 minutes with the throttle moving from low to high speed.
5. If the engine is to lean on the low end, it can detonate and stop when the boost is released first before tube B is opened. Remove tube B and begin to fill fuel tank.

**BREAK-IN**
To maximum engine performance and increase durability, please follow this break-in procedure.

1. Use the same size (or slightly smaller) propeller than you intend to use in flying.
2. Use a good quality fuel which contain 15-30% nitromethane and an oil content of Low Viscosity oil 20-24% oil. Synthetic or castor oil can be used, or a combination of both. DO NOT USE FOUR CYCLE FUEL DUE TO LOW OIL CONTENT.
3. After the engine has started, slowly bring the throttle up to full. Set high speed needle so it is running at a good rich setting with out the glow driver. Run engine at this setting for approximately 20 minutes with the throttle moving from low to high speed.
4. After the initial 20 minute break-in, mount the engine in the aircraft and set the high speed to a rich than normal setting for the first 10 flights. This will help to lubricate all moving parts.

**HIGH SPEED NEEDLE ADJUSTMENT**
1. Adjustment of the high speed is done by the carburetor needle valve. When the needle valve is turned clockwise, the mixture is leaner. When it is turned counterclockwise, the mixture is richer. A good starting position for the high speed needle valve is 2 1/2 turns open from the fully close position.
2. When the engine is started, open the throttle gradually. Next, find the peak position (highest RPM) by adjusting the needle valve. Then the needle valve should be opened approximately 1/8-1/4 turns from full RPM to achieve best performance. The engine may stop if the throttle is opened to full immediately after starting. Wait until the engine has warming up and pressure has developed in the tank.

**LOW SPEED ADJUSTMENT**
This engine is equipped with a new low speed needle valve to adjust the mixture from low to mid throttle. See fig. 1 for location.

1. Factory starting position is 1 1/2 turns open from the fully closed position. The low speed needle should be set after the high speed needle has been adjusted.
2. Close the throttle gradually to an idle (approximately 2,000rpm). Let it idle for 15-20 seconds and then slowly advance the throttle. The adjustment is set when low to high speed has a smooth transition.
3. If the engine is running rough at idle or to rich, turn the low speed needle counterclockwise to lean out the low end.
4. If the engine speeds up at idle, the low speed mixture is to lean. Turn the low speed needle clockwise to richen the mixture.
5. If the engine is to lean on the low end, it can detonate and stop when transition from low to high RPM.

**DIAPHRAGM AND CHECK VALVE DISASSEMBLY**
- Diaphragm: 1. Remove the regulator assembly by removing the two alihe head screws.
2. Disassemble the regulator and clean with alcohol or appropriate cleaner.
3. When reinstalling the regulator, use a new gasket and note that the small casting tag on the regulator goes towards the propeller.

**TAPPET ADJUSTMENT**
Tappet clearance is preset at the factory. Adjustment if needed should be checked after the initial break-in. For maximum performance, valves should be checked as normal maintenance.

1. Clearance adjustment should be done when the engine is cool.
2. The proper clearance should be set 0.04-0.1mm or 0.002-0.004 in. The adjustment is achieved by loosening the locknut (fig.3) and turning the adjustment screw. The engine must be at top dead center on the compression stroke before any adjustment are made.

**CAM GEAR TIMING**
If for some reason you have to disassemble your engine, please follow these important steps on reassembling the cam gear.

1. Remove the carburetor and backplate assembly. Notice the impression mark or dot opposite the rod journal on the crankshaft. This mark is to point straight down or lined up with the outer case seam line at the bottom.
2. Reinstall the cam with the dot facing you and is pointing slightly to the left. This will allow the cam to turn to the right when properly installed. The dot should be pointing upward when cam is fully installed. Reinstall cam cover and timing is now set.

**REGULATOR ADJUSTMENT**
The regulator is preset at the factory. The top of the brass adjusting screw is flush with the top of the regulator housing. Turning the regulator screw will not change the pressure the engine develops. The adjustment screw is used to adjust the amount of fuel to the carburetor. Turning the screw in will decrease the amount of fuel and turning the screw out will increase the amount of fuel to the carburetor.

**DO NOT ATTEMPT TO START ENGINE AT FULL THROTTLE. AS THIS IS VERY DANGEROUS. ALWAYS USE EXTREME CAUTION WHEN ENGINE IS RUNNING.**

**DIAGNOSIS**
Should the engine be modified or incorrectly assembled, there will be a normal charge for the work done. Should the engine be modified or incorrectly assembled, there will be a normal charge for the work done. Warranty will not cover normal wear.

**WARRANTY**
 Strict quality control is implemented by our factory in all phases, from parts manufacturing to final assembly. If performance deteriorates or a part fails within one year of purchase due to a manufacturing error, YS will repair or replace the engine at no charge. Warranty will not cover normal wear.
# Part# | Description                  | QTY |
--- |-------------------------------|-----|
1   | YS4200 Crankcase              | 1   |
2   | YS0505 Valve Cover            | 1   |
3   | YS0510 Valve Cover Gasket     | 1   |
4   | YS0515 Valve Cover Screws     | 2   |
5   | YS2605 Head Gasket            | 1   |
6   | YS2610 Cylinder Head          | 1   |
7   | YS2760 Intake Valve           | 1   |
8   | YS2165 Exhaust Valve          | 1   |
9   | YS2170 Spring Set             | 2   |
10  | YS2173 Spring Retainer Set    | 2   |
11  | YS2178 Spring Retainer Clip Set | 4   |
12  | YS2180 Rocker Arm Set         | 2   |
13  | YS2185 Valve Adjuster Set     | 2   |
14  | YS2190 Adjuster Nut Set       | 2   |
15  | YS2070 Rocker Arm Shaft       | 1   |
16  | YS2075 Shaft Set Screw        | 1   |
17  | YS2080 E-Ring Clip Set        | 2   |
18  | YS2085 Head Bolt Set          | 5   |
19  | YS2090 Crankshaft             | 1   |
20  | YS2095 Cylinder Liner         | 1   |
21  | YS2100 Piston                 | 1   |
22  | YS2105 Wrist Pin              | 1   |
23  | YS2110 Wrist Pin Retainer Set | 2   |
24  | YS2115 Piston Ring            | 1   |
25  | YS2120 Connecting Rod         | 1   |
26  | YS2125 Back Plate             | 1   |
27  | YS2130 Disc Valve             | 1   |
28  | YS2135 Rear Disc Retainer     | 1   |
29  | YS2140 Disc Retainer Screw    | 1   |
30  | YS2145 Back Plate gasket      | 1   |
31  | YS2150 Black Plate Screw Set  | 6   |
32  | YS2155 Cam Gear Cover         | 1   |
33  | YS2160 Cam Cover O-Ring       | 1   |
34  | YS2165 Cam Cover Screw Set    | 2   |
35  | YS2170 Cam Gear               | 1   |
36  | YS2175 Cam Followers          | 2   |
37  | YS2180 Push Rod Set           | 2   |
38  | YS2185 Push Rod Cover Set     | 2   |
39  | YS2190 Push Rod Cover O-Ring set | 4   |
40  | YS2195 Front Bearing Oil Seal | 1   |
41  | YS2200 Rear Bearing           | 1   |
42  | YS2205 Cam Bearing Set        | 2   |
43  | YS2220 Fuel Nipple Set        | 6   |
44  | YS2225 Regulator Body         | 1   |
45  | YS2230 Regulator Adjusting Screw | 1   |
46  | YS2235 Regulator Adj Screw O-Ring | 1   |
47  | YS2240 Diaphragm              | 1   |
48  | YS2245 Plunger Spring         | 1   |
49  | YS2250 Regulator Gasket       | 1   |
50  | YS2255 Regulator Screw Set    | 2   |
51  | YS2260 Carburetor Body        | 1   |
52  | YS2265 Throttle Barrel        | 1   |
53  | YS2270 Low Speed Adjusting Screw | 1   |
54  | YS2275 Low Speed O-Ring       | 1   |
55  | YS2280 High Speed Needle Valve| 1   |
56  | YS2285 High Speed Needle O-Ring | 1   |
57  | YS2290 High Speed Needle Seat | 1   |
58  | YS2295 Needle Seat O-Ring Set | 2   |
59  | YS2300 Needle Valve Detent    | 1   |
60  | YS2305 Throttle Barrel Set    | 1   |
61  | YS2310 Throttle Barrel Retainer | 1   |
62  | YS2315 Throttle Stop Screw    | 1   |
63  | YS2320 Throttle Stop Spring   | 1   |
64  | YS2325 Throttle Stop Arm      | 1   |
65  | YS2330 Carburetor Gasket      | 1   |
66  | YS2335 Drive Washer           | 1   |
67  | YS2340 Drive Washer Retainer  | 1   |

Specifications may be changed without prior notice.